

DSS / FE.DSS



LOAD ANGLE CHART

β max : 60°
L : Load

4:1

METRIC THREADS	Torque (Nm)													
		1		2		2		Asymmetric	3 → 4		Asymmetric			
		0°		0°		90°		90°		0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°
DSS M 24 UP / FE.DSS M 24 UP	160	9,00	18,00	5,50	11,00	7,70	5,50	5,50	11,55	5,50	5,50	13,65	6,50	6,50
FE.DSS M 27 UP	200	10,00	20,00	6,50	13,00	9,10	6,50	6,50	13,65	6,50	6,50	17,85	8,50	8,50
DSS M 30 UP / FE.DSS M 30 UP	250	14,00 / 12,00	28,00 / 24,00	8,50	17,00	11,90	8,50	8,50	17,85	8,50	8,50	22,05	10,50	10,50
DSS M 33 UP / FE.DSS M 33 UP	250	14,50	29,00	10,50	21,00	14,70	10,50	10,50	22,05	10,50	10,50	25,20	12,00	12,00
DSS M 36 UP / FE.DSS M 36 UP	320	15,00	30,00	12,00	24,00	16,80	12,00	12,00	25,20	12,00	12,00	29,40	14,00	14,00
DSS M 36X3 UP	320	15,00	30,00	12,00	24,00	16,80	12,00	12,00	25,20	12,00	12,00	29,40	14,00	14,00
DSS M 39 UP / FE.DSS M 39 UP	320	17,00	34,00	14,00	28,00	19,60	14,00	14,00	29,40	14,00	14,00	31,50	15,00	15,00
DSS M 42 UP / FE.DSS M 42 UP	400	15,50 / 19,00	31,00 / 38,00	15,00	30,00	21,00	15,00	15,00	31,50	15,00	15,00	33,60	16,00	16,00
DSS M 42x3 UP	400	15,50	31,00	15,00	30,00	21,00	15,00	15,00	31,50	15,00	15,00	33,60	16,00	16,00
DSS M 45 UP / FE.DSS M 45 UP	400	15,00	30,00	16,00	32,00	22,40	16,00	16,00	33,60	16,00	16,00	36,80	18,00	18,00
DSS M 48 UP / FE.DSS M 48 UP	600	22,00	44,00	20,00	40,00	28,00	20,00	20,00	42,00	20,00	20,00	48,00	24,00	24,00
DSS M 48x3 UP	600	22,00	44,00	20,00	40,00	28,00	20,00	20,00	42,00	20,00	20,00	48,00	24,00	24,00
DSS M 48x4 UP	600	22,00	44,00	20,00	40,00	28,00	20,00	20,00	42,00	20,00	20,00	48,00	24,00	24,00
DSS M 52 UP / FE.DSS M 52 UP	600	23,00	46,00	21,00	42,00	29,40	21,00	21,00	44,10	21,00	21,00	50,40	25,00	25,00
DSS M 56 UP	600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00	60,00	30,00	30,00
DSS M 56x4 UP	600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00	60,00	30,00	30,00
DSS M 64 UP	600	32,10	64,20	32,10	64,20	44,94	32,10	32,10	67,41	32,10	32,10	78,51	38,00	38,00
DSS M 64x4 UP	600	32,10	64,20	32,10	64,20	44,94	32,10	32,10	67,41	32,10	32,10	78,51	38,00	38,00
DSS M 72 UP	600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00	60,00	30,00	30,00
DSS M 72x4 UP	600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00	60,00	30,00	30,00
DSS M 80 UP	600	32,10	64,20	32,10	64,20	44,94	32,10	32,10	67,41	32,10	32,10	78,51	38,00	38,00
DSS M 90 UP	600	32,10	64,20	32,10	64,20	44,94	32,10	32,10	67,41	32,10	32,10	78,51	38,00	38,00
DSS M 100 UP	600	32,10	64,20	32,10	64,20	44,94	32,10	32,10	67,41	32,10	32,10	78,51	38,00	38,00

max. load in t

4:1

UNC THREADS	Torque (ft-lb)													
		1		2		2		Asymmetric	3 → 4		Asymmetric			
		0°		0°		90°		90°		0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°
DSS U 100 UP / FE.DSS U 100 UP	125	19,000	38,000	13,000	26,000	18,200	13,000	13,000	27,300	13,000	13,000	39,900	19,000	19,000
DSS U 125 UP / FE.DSS U 125 UP	200	30,000	60,000	19,000	38,000	26,600	19,000	19,000	39,900	19,000	19,000	59,850	29,000	29,000
DSS U 138 UP / FE.DSS U 138 UP	240	32,000	64,000	22,000	44,000	30,800	22,000	22,000	46,200	22,000	22,000	68,760	33,000	33,000
DSS U 150 UP / FE.DSS U 150 UP	240	33,000	66,000	27,000	54,000	37,800	27,000	27,000	56,700	27,000	27,000	72,525	36,000	36,000
DSS U 175 UP	300	33,000	66,000	33,000	66,000	46,200	33,000	33,000	69,300	33,000	33,000	85,950	42,000	42,000
DSS U 200 UP / FE.DSS U 200 UP	450	50,000	100,000	50,000	100,000	70,000	50,000	50,000	105,000	50,000	50,000	157,500	75,000	75,000
DSS U 250 UP	450	55,000	110,000	55,000	110,000	77,000	55,000	55,000	115,500	55,000	55,000	173,250	82,500	82,500

max. load in lbs

DSS / FE.DSS



LOAD ANGLE CHART

β max : 60°
L : Load

5:1

METRIC THREADS		Torque (Nm)										
Number of rings	Lifting angle β		1	2	1	2	0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°	Asymmetric
DSS M 24 UP / FE.DSS M 24 UP		160	9,00	18,00	4,50	9,00	6,30	4,50	4,50	9,45	4,50	4,50
FE.DSS M 27 UP		200	10,00	20,00	5,20	10,40	7,28	5,20	5,20	10,92	5,20	5,20
DSS M 30 UP / FE.DSS M 30 UP		250	14,00 / 12,00	28,00 / 24,00	7,70 / 7,50	15,40 / 15,00	10,78 / 10,50	7,70 / 7,50	7,70 / 7,50	16,17 / 15,75	7,70 / 7,50	7,70 / 7,50
DSS M 33 UP / FE.DSS M 33 UP		250	14,50	29,00	8,50 / 8,00	17,00 / 16,00	11,90 / 11,20	8,50 / 8,00	8,50 / 8,00	17,85 / 16,80	8,50 / 8,00	8,50 / 8,00
DSS M 36 UP / FE.DSS M 36 UP		320	15,00	30,00	11,00 / 10,00	22,00 / 20,00	15,40 / 14,00	11,00 / 10,00	11,00 / 10,00	23,10 / 21,00	11,00 / 10,00	11,00 / 10,00
DSS M 36X3 UP		320	15,00	30,00	11,00	22,00	15,40	11,00	11,00	23,10	11,00	11,00
DSS M 39 UP / FE.DSS M 39 UP		320	15,00	30,00	12,00	24,00	16,80	12,00	12,00	25,20	12,00	12,00
DSS M 42 UP / FE.DSS M 42 UP		400	15,00	30,00	13,00	26,00	18,20	13,00	13,00	27,30	13,00	13,00
DSS M 42x3 UP		400	15,00	30,00	13,00	26,00	18,20	13,00	13,00	27,30	13,00	13,00
DSS M 45 UP / FE.DSS M 45 UP		400	15,00	30,00	14,50	29,00	20,30	14,50	14,50	30,45	14,50	14,50
DSS M 48 UP / FE.DSS M 48 UP		600	22,00	44,00	17,00	34,00	23,80	17,00	17,00	35,70	17,00	17,00
DSS M 48x3 UP		600	22,00	44,00	17,00	34,00	23,80	17,00	17,00	35,70	17,00	17,00
DSS M 48x4 UP		600	22,00	44,00	17,00	34,00	23,80	17,00	17,00	35,70	17,00	17,00
DSS M 52 UP / FE.DSS M 52 UP		600	23,00	46,00	19,00	38,00	26,60	19,00	19,00	39,90	19,00	19,00
DSS M 56 UP		600	25,00	50,00	22,00	44,00	30,80	22,00	22,00	46,20	22,00	22,00
DSS M 56x4 UP		600	25,00	50,00	22,00	44,00	30,80	22,00	22,00	46,20	22,00	22,00
DSS M 64 UP		600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00
DSS M 64x4 UP		600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00
DSS M 72 UP		600	25,00	50,00	22,00	44,00	30,80	22,00	22,00	46,20	22,00	22,00
DSS M 72x4 UP		600	25,00	50,00	22,00	44,00	30,80	22,00	22,00	46,20	22,00	22,00
DSS M 80 UP		600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00
DSS M 90 UP		600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00
DSS M 100 UP		600	25,00	50,00	25,00	50,00	35,00	25,00	25,00	52,50	25,00	25,00

max. load in t

5:1

UNC THREADS		Torque (ft-lb)										
Number of rings	Lifting angle β		1	2	1	2	0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°	Asymmetric
DSS U 100 UP / FE.DSS U 100 UP		125	19,000	38,000	10,000	20,000	14,000	10,000	10,000	21,000	10,000	10,000
DSS U 125 UP / FE.DSS U 125 UP		200	30,000	60,000	15,000	30,000	21,000	15,000	15,000	31,500	15,000	15,000
DSS U 138 UP / FE.DSS U 138 UP		240	31,000	62,000	21,000	42,000	29,400	21,000	21,000	44,100	21,000	21,000
DSS U 150 UP / FE.DSS U 150 UP		240	31,000	62,000	22,000	44,000	30,800	22,000	22,000	46,200	22,000	22,000
DSS U 175 UP		300	33,000	66,000	27,000	54,000	37,800	27,000	27,000	56,700	27,000	27,000
DSS U 200 UP / FE.DSS U 200 UP		450	50,000	100,000	38,000	76,000	53,200	38,000	38,000	79,800	38,000	38,000
DSS U 250 UP		450	55,000	110,000	48,500	97,000	67,900	48,500	48,500	101,850	48,500	48,500

max. load in lbs

MEGA.DSS



LOAD ANGLE CHART

β max : 60°
L : Load

4:1

METRIC THREADS

max. load in t	Torque (Nm)										
	Number of rings	1	2	1	2	2			3 → 4		
	Lifting angle β	0°	0°	90°	90°	0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°	Asymmetric
MEGA.DSS M 64 UP	600	33,00	66,00	33,00	66,00	46,20	33,00	33,00	69,30	33,00	33,00
MEGA.DSS M 72 UP	700	35,00	70,00	35,00	70,00	49,00	35,00	35,00	73,50	35,00	35,00
MEGA.DSS M 72x4 UP	700	35,00	70,00	35,00	70,00	49,00	35,00	35,00	73,50	35,00	35,00
MEGA.DSS M 80 UP	800	40,00	80,00	40,00	80,00	56,00	40,00	40,00	84,00	40,00	40,00
MEGA.DSS M 90 UP	900	45,00	90,00	45,00	90,00	63,00	45,00	45,00	94,50	45,00	45,00
MEGA.DSS M 100 UP	1000	60,00	120,00	60,00	120,00	84,00	60,00	60,00	126,00	60,00	60,00

4:1

UNC THREADS

max. load in lbs	Torque (ft-lb)										
	Number of rings	1	2	1	2	2			3 → 4		
	Lifting angle β	0°	0°	90°	90°	0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°	Asymmetric
MEGA.DSS U 275 UP	520	75,000	150,000	75,000	150,000	105,000	75,000	75,000	157,500	75,000	75,000
MEGA.DSS U 300 UP	520	80,000	160,000	80,000	160,000	112,000	80,000	80,000	168,000	80,000	80,000
MEGA.DSS U 325 UP	590	90,000	180,000	90,000	180,000	126,000	90,000	90,000	189,000	90,000	90,000
MEGA.DSS U 350 UP	665	95,000	190,000	95,000	190,000	133,000	95,000	95,000	199,500	95,000	95,000
MEGA.DSS U 375 UP	740	100,000	200,000	100,000	200,000	140,000	100,000	100,000	210,000	100,000	100,000
MEGA.DSS U 400 UP	740	110,000	220,000	110,000	220,000	154,000	110,000	110,000	231,000	110,000	110,000

MEGA.DSS / GIGA.DSS



LOAD ANGLE CHART

β max : 60°
L : Load

5:1

METRIC THREADS		Torque (Nm)										
Number of rings	Lifting angle β		1	2	1	2	0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°	Asymmetric
MEGA.DSS M 64 UP	600	26,00	52,00	26,00	52,00	36,40	26,00	26,00	54,60	26,00	26,00	
MEGA.DSS M 72 UP	700	28,00	56,00	28,00	56,00	39,20	28,00	28,00	58,80	28,00	28,00	
MEGA.DSS M 72x4 UP	700	28,00	56,00	28,00	56,00	39,20	28,00	28,00	58,80	28,00	28,00	
MEGA.DSS M 80 UP	800	32,00	64,00	32,00	64,00	44,80	32,00	32,00	67,20	32,00	32,00	
MEGA.DSS M 90 UP	900	36,00	72,00	36,00	72,00	50,40	36,00	36,00	75,60	36,00	36,00	
MEGA.DSS M 100 UP	1000	48,00	96,00	48,00	96,00	67,20	48,00	48,00	100,80	48,00	48,00	
GIGA.DSS M 150 UP	2000	125,00	250,00	125,00	250,00	175,00	125,00	125,00	262,50	125,00	125,00	
GIGA.DSS+Q M 150 UP	160	125,00	250,00	125,00	250,00	175,00	125,00	125,00	262,50	125,00	125,00	

max. load in t

5:1

UNC THREADS		Torque (ft-lb)										
Number of rings	Lifting angle β		1	2	1	2	0° → 45°	46° → 60°	Asymmetric	0° → 45°	46° → 60°	Asymmetric
MEGA.DSS U 275 UP	520	60,000	120,000	60,000	120,000	84,000	60,000	60,000	126,000	60,000	60,000	
MEGA.DSS U 300 UP	520	64,000	128,000	64,000	128,000	89,600	64,000	64,000	134,400	64,000	64,000	
MEGA.DSS U 325 UP	590	72,000	144,000	72,000	144,000	100,800	72,000	72,000	151,200	72,000	72,000	
MEGA.DSS U 350 UP	665	76,000	152,000	76,000	152,000	106,400	76,000	76,000	159,600	76,000	76,000	
MEGA.DSS U 375 UP	740	80,000	160,000	80,000	160,000	112,000	80,000	80,000	168,000	80,000	80,000	
MEGA.DSS U 400 UP	740	88,000	176,000	88,000	176,000	123,200	88,000	88,000	184,800	88,000	88,000	

max. load in lbs